



## **1200 Series Hydraulic Bearing Bench Bleeding Procedure.**

1. Use a clean large mouth container or bowl to hold clean DOT 3, 4, or 5.1 brake fluid. See Manufactures requirements.
2. Submerge the steel hardline into the container and submerge the wireclip fitting under the brake fluid at all times during this process.



3. Slowly compress the piston, allowing the bearing assembly to fill with fresh clean fluid and evacuating any air within the bearing. Make sure the connection fitting is submerged into the fluid at all times.
4. Slowly release the piston back to its static state, allowing the brake fluid to be drawn into the cylinder. Make sure the connection fitting is submerged into the fluid at all times.

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5. Repeat process 3 and 4 until no air is present within the hydraulic bearing assembly. This may take several up & down compressions to achieve. When finished, make sure to install the original cap at the end of the connection fitting to keep debris out of the system.
6. Once the 1200 series bearing is installed on the transmission it will be time to connect the hardline connection fitting to the supply line from the master cylinder. You will need to remove the fittings cap from the bearing assembly on the end of the hardline. Make sure to have a rag or towel wrapped around the connection fitting so some fluid will drip out during the connection process.
7. Bleed entire hydraulic system according to service manual procedure.

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